

WHAT IS CLAIMED IS:

1. An apparatus for lighting in a building structure comprising:

a lighting fixture having at least two lamps; and

a one-piece layer having a plurality of holes adapted to be aligned with the respective lamps through which light from the lamps pass.

2. An apparatus as described in Claim 1 wherein the layer has a front surface and a back surface, and the layer has a shield extending from the back surface disposed about each hole, the lamps are position at a desired depth in the shields.

3. An apparatus as described in Claim 2 wherein the fixture includes a housing which holds the lamps.

4. An apparatus as described in Claim 3 including means for merging the layer to the building structure.

5. An apparatus as described in Claim 4 wherein the means for merging includes tape that is positioned on the building structure and the layer to hold the layer to the building structure.

6. An apparatus as described in Claim 5 wherein the merging means includes a universal mounting bracket to mount the layer to the building structure.

7. An apparatus as described in Claim 6 wherein the merging means includes spackle that is placed over the tape to

cover the tape and any seam between the building structure and the layer.

8. An apparatus as described in Claim 7 including a transformer connected to the lamps and a junction box for providing electricity to the lamps.

9. An apparatus as described in Claim 8 wherein the fixture includes gimbal rings in which the lamps are disposed.

10. An apparatus as described in Claim 9 wherein the holes have edges which are straight, or edges which angle inwards or edges which angle outwards.

11. An apparatus as described in Claim 10 wherein the holes are symmetrical or asymmetrical.

12. A panel for a mounted lighting fixture having at least two lamps in a building structure comprising:

a one-piece layer having a plurality of holes adapted to be aligned with respective lamps through which light from the lamps pass.

13. A panel as described in Claim 9 wherein the layer has a front surface and a back service, and the layer has a shield extending from the back surface disposed about each hole.

14. A panel as described in Claim 10 wherein the layer is made of glass, plaster of paris, corian, marble, granite, wood, metal or ceramic.

15. A method of lighting a building comprising the steps of:

placing a one-piece panel having holes on a lighting fixture having lamps so the holes align with the lamps and light from the lamps can pass through the holes; and

securing the panel to the building structure.

16. A method as described in Claim 15 including the step of adjusting the height of lamps in shields of the panel about the holes.

17. A method as described in Claim 16 wherein the securing step includes the step of taping the panel to the building structure and spackling over the tape.

18. A method for forming a panel comprising the steps of:

introducing material into a mold having at least two lands that define holes in the material when the material has solidified;

letting the material solidify; and

separating the solidified material from the mold.

19. A method for forming a panel comprising the steps of:

cutting a first hole in a layer; and

cutting a second hole in a layer.